

### POZNAN UNIVERSITY OF TECHNOLOGY

**EUROPEAN CREDIT TRANSFER AND ACCUMULATION SYSTEM (ECTS)** 

## **COURSE DESCRIPTION CARD - SYLLABUS**

Course name

Industrial automation systems [S2Eltech2-UEPP>UAP]

Course

Field of study Year/Semester

Electrical Engineering 2/3

Area of study (specialization) Profile of study

Electrical Systems in Industry and Vehicles general academic

Level of study Course offered in

second-cycle Polish

Form of study Requirements full-time compulsory

**Number of hours** 

Lecture Laboratory classes Other

15 15 0

Tutorials Projects/seminars

0 0

Number of credit points

2,00

Coordinators Lecturers

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# **Prerequisites**

Has in-depth knowledge of the construction and design of electrical systems, in particular measurement and control systems, knows basic information about PLCs and microcontrollers.

# Course objective

Provide students with basic knowledge of programming and application of programmable controllers for industrial process control.

## Course-related learning outcomes

#### Knowledge:

Has in-depth knowledge of the construction and design of complex electrical systems, in particular measurement and control systems, knows the basic processes occurring in the life cycle of technical systems.

#### Skills:

Can - when formulating and solving unusual engineering tasks and simple research problems - use a system approach, take into account non-technical aspects, use information and communication

methods and tools.

### Social competences:

Recognizes the importance of knowledge in solving cognitive and practical problems and understands that in technology, knowledge and skills quickly become obsolete and therefore require constant replenishment.

## Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows:

### Lecture:

- assessment of the knowledge and skills shown in the problem-based written test, carried out during the last lecture (90 min.).

#### Laboratory:

- checking and awarding the knowledge necessary to implement the problems posed in a given area of laboratory tasks,
- evaluation of the implemented project; Project topics are distributed to students during 4 laboratory classes; Projects are carried out in groups of 2-3 people; The project concerns writing the control of a selected process or part of a technological process.

## Programme content

The use of automatic control systems in industry.

## **Course topics**

#### Lecture:

Introduction to control issues: the concept of control, implementation of digital control of industrial processes, control system with a programmable controller, implementation of the control algorithm, input measurement and status signals, output control signals, classifications of programmable controllers. Construction and operation of the controller and programmer. Programming languages: ladder (LD), structured (ST), instruction lists (IL), function blocks (FBD), sequential programming (SFC). Application of digital regulators.

### Laboratory:

- familiarization with dedicated laboratory sets containing a PLC controller,
- overview of programming tools,
- creating a project, hardware configuration, writing an elementary program in the selected programming language, testing the program, archiving the project,
- use of basic logic operations, timers, comparators, flip-flops, use of DI, DO, AI, AO,
- selection of sensors and measuring transducers,
- use of PID controllers,
- design of the control of a selected technological process in industry.

## **Teaching methods**

### Lecture:

Multimedia presentation, presentation illustrated with examples given on the board.

#### Laboratory:

Introduction to the task, programming the task and its verification with the use of dedicated laboratory sets and software, testing the results of the program.

## **Bibliography**

#### Basic:

- 1. Kasprzyk J., Programowanie sterowników przemysłowych., WNT, Warszawa, 2006.
- 2. Gilewski T, Szkoła programisty PLC : sterowniki przemysłowe, Wydawnictwo Helion, Gliwice, cop. 2017, ISBN: 978-83-283-3082-5.
- 3. SIMATIC, Programming with STEP7, Manual, Wydanie 5/2010, Siemens A.G.
- 4. Ladder Logic (LAD) for S7-300 and S7-400 Programming, Reference Manual, 6ES7810-4CA10-8BW1, 05.2010, Siemens A.G.

### Additional:

- 1. Simatic S7 Programowalny sterownik S7-1200, Podręcznik systemu, Wydanie 4/2009, Siemens A. G.
- 2. J. Kwaśniewski. Programowalny sterownik SIMATIC S7-300 w praktyce inżynierskiej, Wydawnictwo BTC, Legionowo 2009.
- 3. J. Kwaśniewski, Sterowaniki PLC w praktyce inżynierskiej, Wydawnictwo BTC, Legionowo 2008.
- 4. J. Kwaśniewski. Programowalne sterowniki przemysłowe w systemach sterowania, Wydawnictwo Katedra Automatyzacji Procesów AGH, Kraków 1999.

# Breakdown of average student's workload

	Hours	ECTS
Total workload	55	2,00
Classes requiring direct contact with the teacher	30	1,00
Student's own work (literature studies, preparation for laboratory classes/ tutorials, preparation for tests/exam, project preparation)	25	1,00